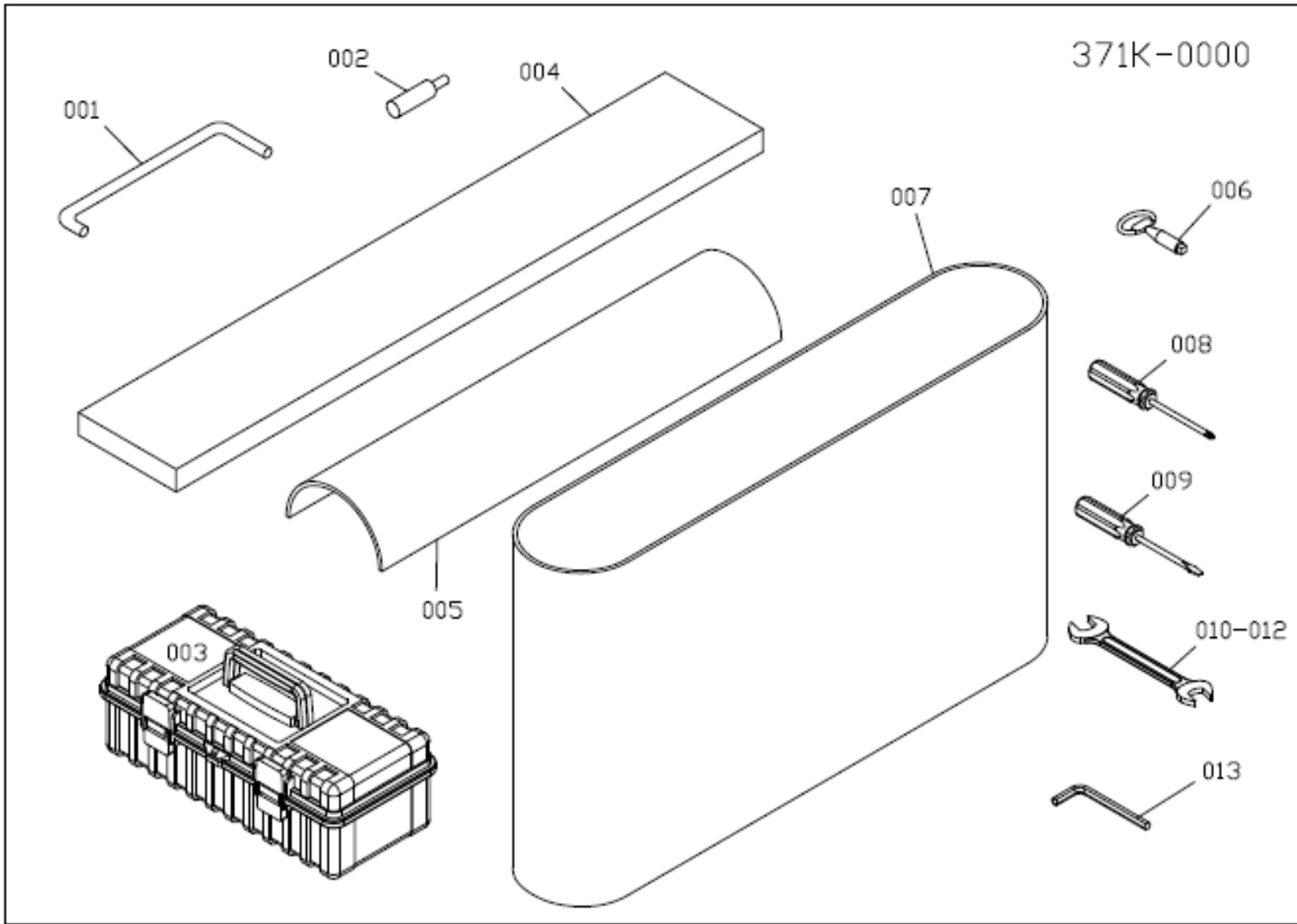
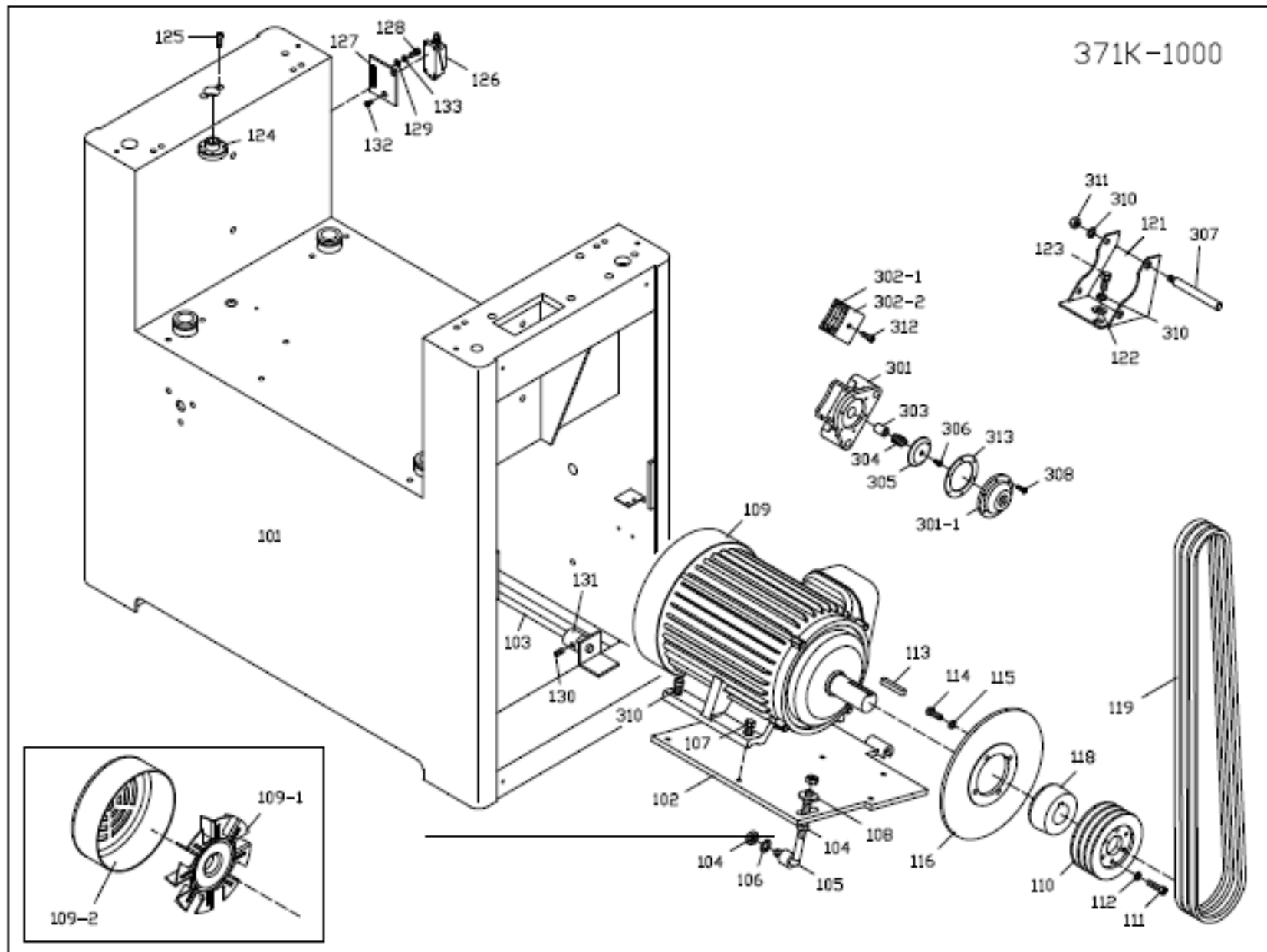


Exploded view drawings.

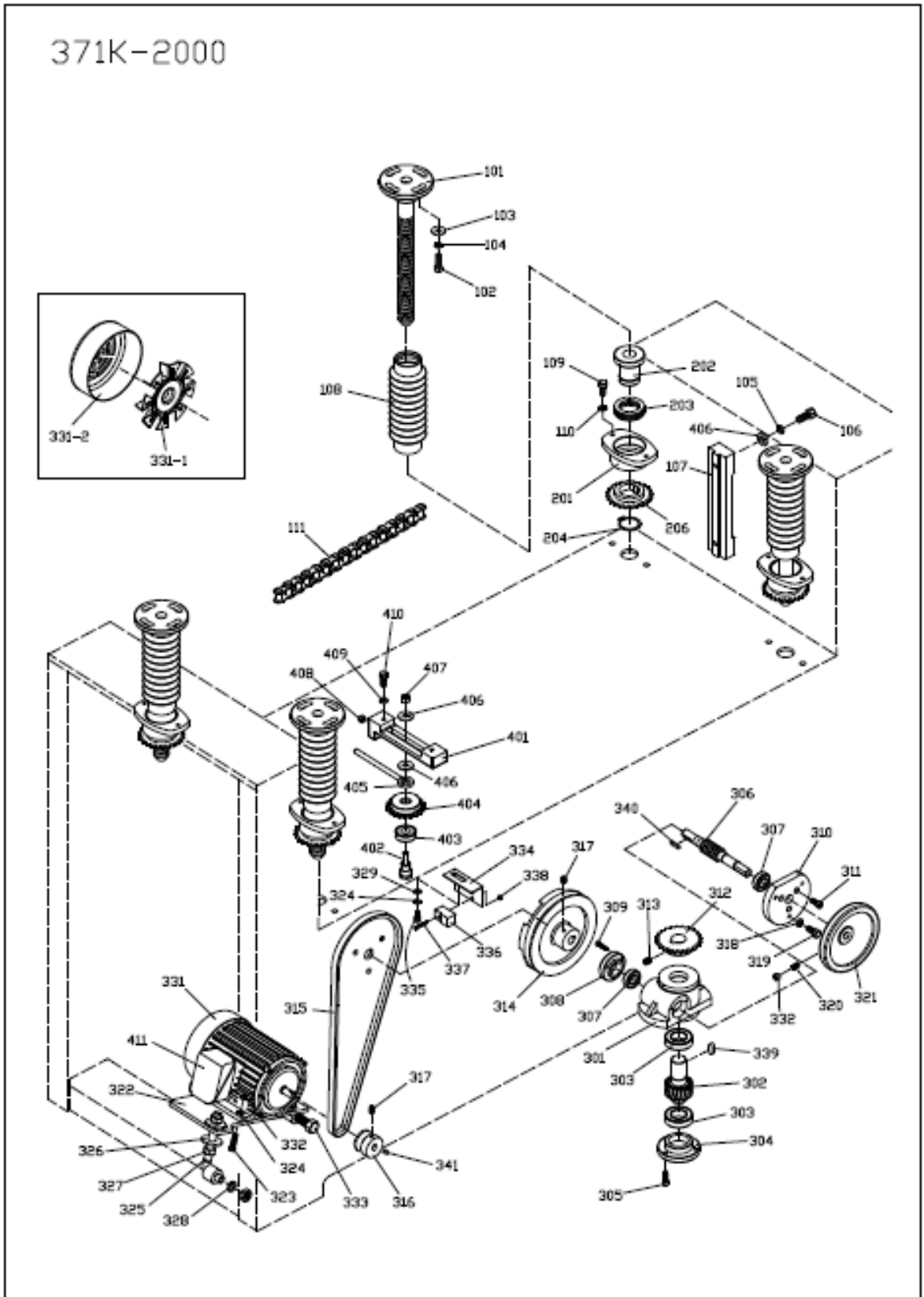


0000	
ITEM NO	DESCRIPTION
001	GRAPHITE HOLDER
002	LIMIT SWITCH TUBE
003	TOOL BOX
004	FELT
005	GRAPHITE
006	DOOR HANDLE
007	SANDING BELT
008	PHILLIP'S SCREWDRIVER
009	FLAT SCREW DRIVER
010	WRENCH
011	WRENCH
012	WRENCH
013	HEX WRENCH



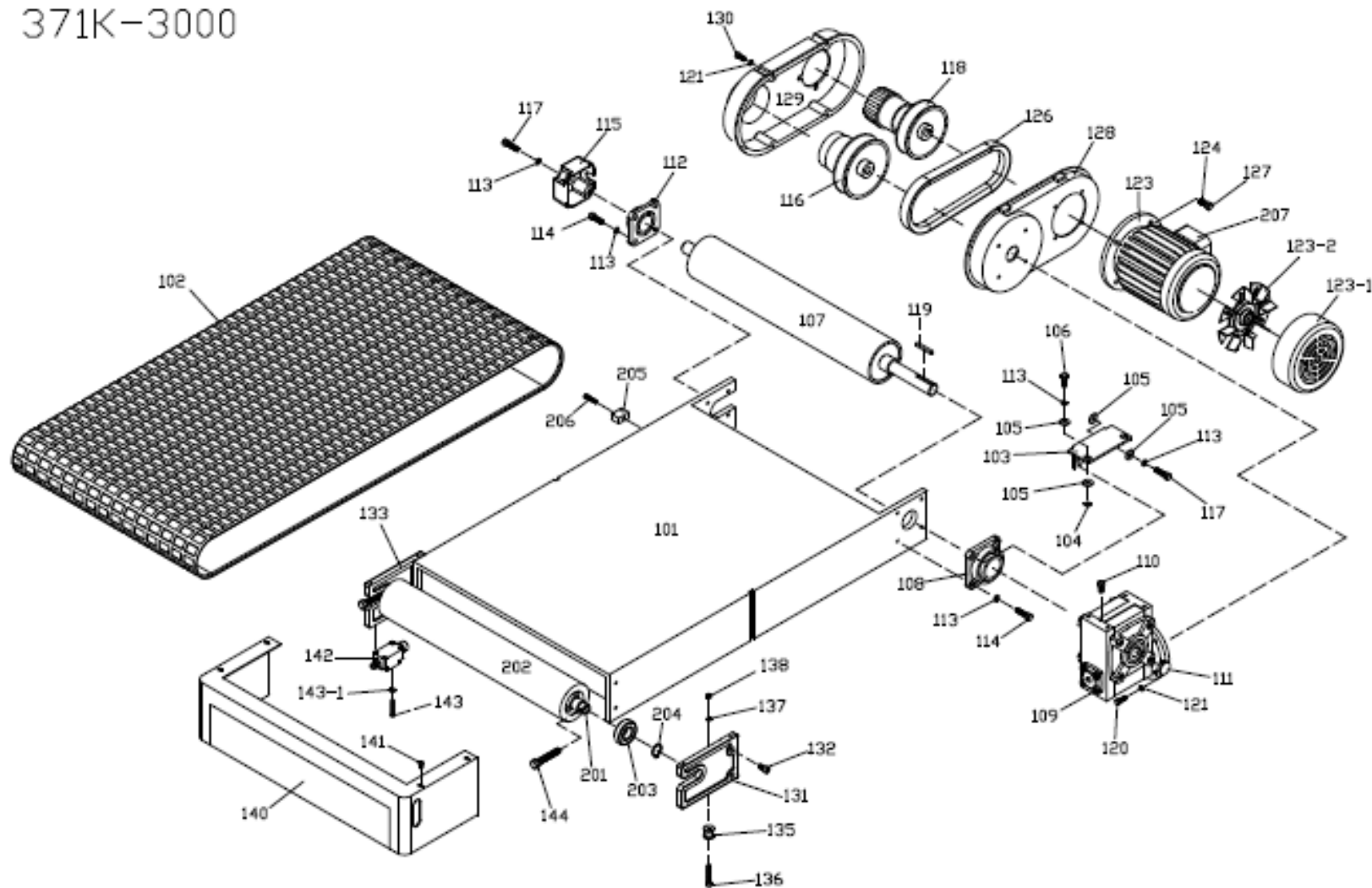
1000		1000	
ITEM NO	DESCRIPTION	ITEM NO	DESCRIPTION
101	MACHINE FRAME	126	LIMIT SWITCH
102	MOTOR BASE	127	LIMIT SWITCH PLATE
103	MOTOR BASE HINGE	128	SCREW 1/4" X 1/2"
104	NUT 1/2"	129	PLAIN WASHER 1/4"
105	MOTOR BASE ADJUSTMENT ROD	132	BACK COVER
106	SPRING WASHER 1/2"	133	SCREW 1/4" X 1/2"
107	SCREW 1/2" X 1 1/2"	301	BRAKE BRACKET
108	PLAIN WASHER 1/2"	301-1	BRAKE BRACKET FRONT GUARD
109	MOTOR	302-1	BRAKE LINING
110	PULLEY	302-2	BRAKE LINING
111	HEX SOCKET HEAD SCREW 5/16" X 1 1/4"	303	BRAKE ARBOR
112	SPRING WASHER 5/16"	304	BRAKE SPRING
113	KEY	305	BRAKE INSIDE PIECE
114	SCREW 5/16" X 1"	306	FLAT HEAD SCREW 1/4" X 1/2"
115	SPRING WASHER 5/16"	307	BRAKE PIN
116	DISK BRAKE	308	HEX SOCKET HEAD SCREW 3/16" X 5/8"
118	PULLEY BUSHING	310	SPRING WASHER 3/8"
119	BELT	311	NUT 3/8"
121	BRAKE BRACKET	312	HEX SOCKET HEAD SCREW 1/4" X 5/8"
122	PLAIN WASHER 3/8"	313	BRAKE GASKET
123	SCREW 3/8" X 3/4"		
124	FLAT HEAD NUT		
125	HEX SOCKET HEAD SCREW 1/4" X 3/4"		

371K-2000



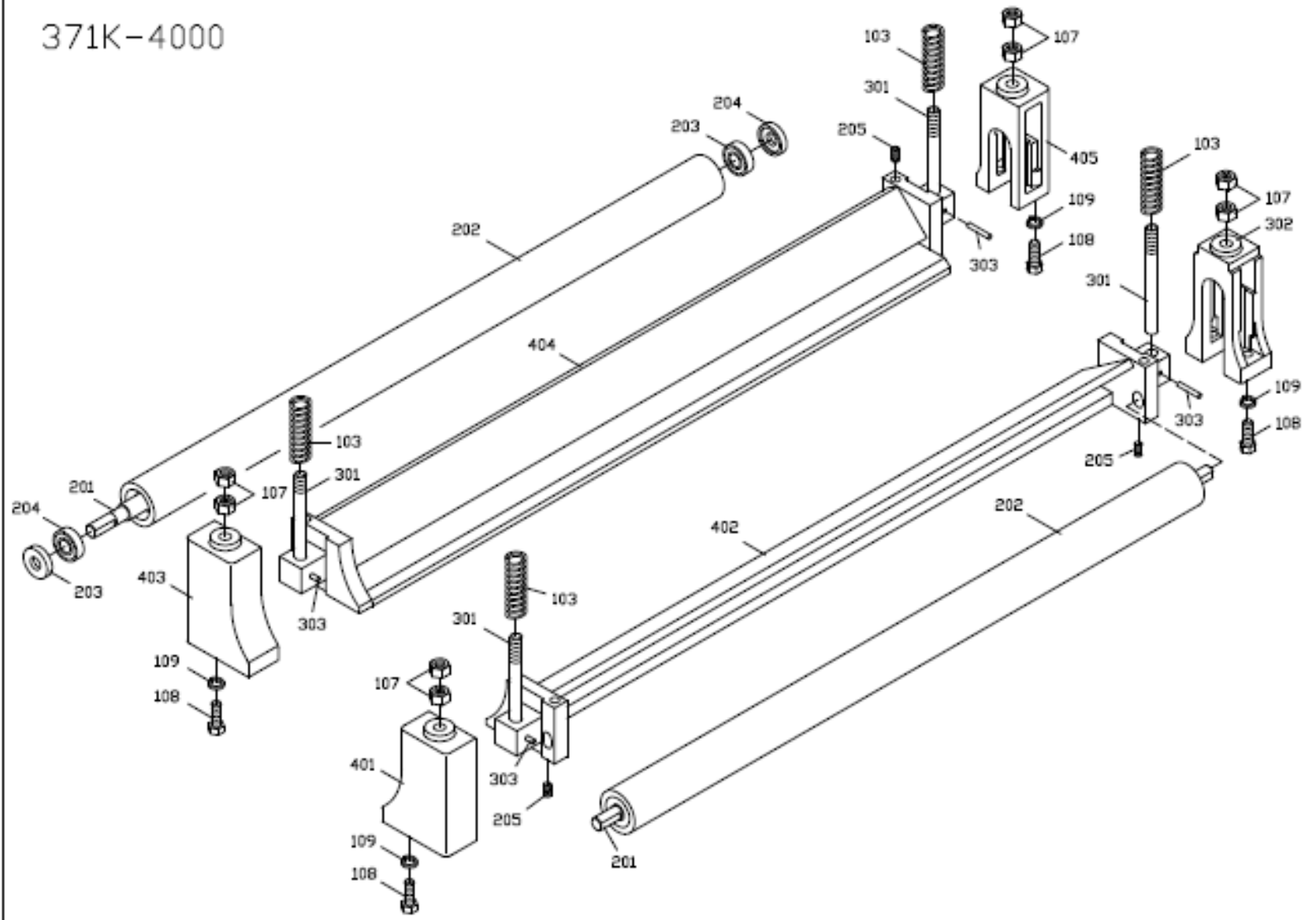
2000		2000	
ITEM NO	DESCRIPTION	ITEM NO	DESCRIPTION
101	ELEVATION SCREW	320	HEADLESS SCREW 1/4" X 1/2"
102	SCREW 5/16" X 1"	321	HAND WHEEL
103	PLAIN WASHER 5/16"	322	MOTOR BASE
104	SPRING WASHER 5/16"	323	SCREW 1/4" X 1"
105	SPRING WASHER 3/8"	324	SPRING WASHER 1/4"
106	SCREW 3/8" X 1"	325	MOTOR BASE ADJUSTMENT ROD
107	ELEVATION SLIDE	326	PLAIN WASHER 1/2"
108	DUST GUARD BELLOW	327	NUT 1/2"
109	SCREW 5/16" X 3/4"	328	SPRING WASHER 1/2"
110	SPRING WASHER 5/16"	331	MOTOR
111	CHAIN	332	NUT 1/4"
		333	SCREW 1/2" X 4 1/2" LONG
201	NUT HOUSING	334	PROXIMITY SWITCH FIXING PLATE
202	NUT	335	SCREW 1/4" X 1/2"
203	THRUST BEARING 51107	336	PROXIMITY SWITCH
204	"C" CIRCLIP S 35	337	ROUND PHILLIPS SCREW M3 X 35MM
206	SPROCKET WHEEL	338	NUT M3
		339	KEY 5/16" X 20MM
301	ELEVATION GEAR BOX	340	KEY 4MM X 20MM
302	WORM GEAR	341	KEY 4MM X 20MM
303	BEARING 6005Z		
304	BEARING CAP	401	SPROCKET WHEEL ADJUSTMENT PIECE
305	HEX SOCKET HEAD SCREW 1/4" X 3/4"	402	SPROCKET WHEEL SHAFT
306	WORM SHAFT	403	BEARING 6003ZZ
307	BEARING 6002Z	404	ADJUSTMENT SPROCKET WHEEL
308	BEARING CAP	405	SPROCKET WHEEL ADJUSTMENT ROD
309	HEX SOCKET HEAD SCREW 3/16" X 3/4"	406	PLAIN WASHER 3/8"
310	BEARING CAP	407	NUT 3/8"
311	HEX SOCKET HEAD SCREW 1/4" X 5/8"	408	NUT 5/16"
312	SPROCKET WHEEL	409	SPRING WASHER 5/16"
313	HEADLESS SCREW 5/16" X 1/2"	410	SCREW 5/16" X 3/4"
314	PULLEY		
315	BELT		
316	PULLEY		
317	HEADLESS SCREW 1/4" X 1/2"		
318	SPRING WASHER 5/16"		
319	SCREW 5/16" X 3/4"		

371K-3000



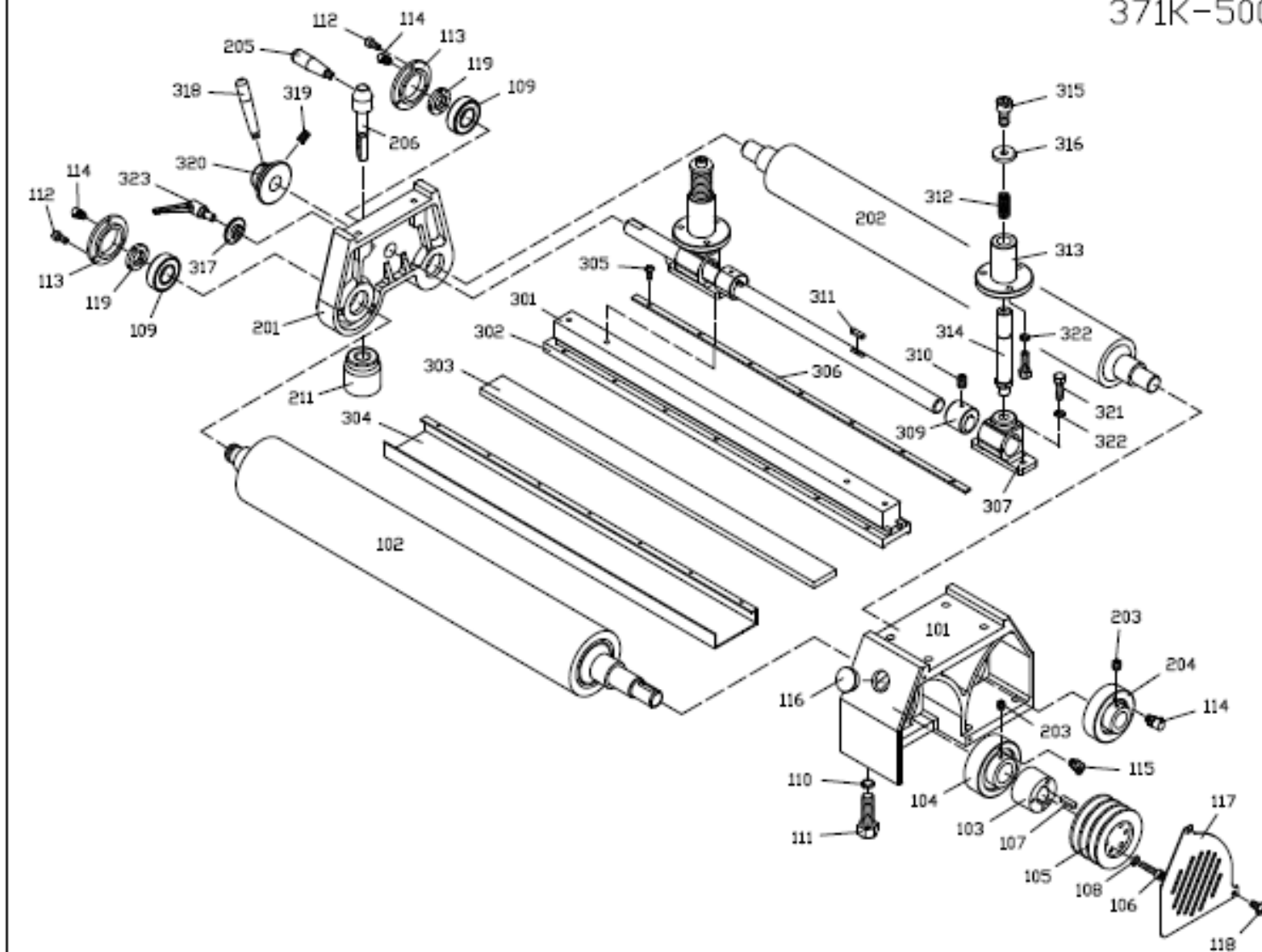
3000		3000	
ITEM NO	DESCRIPTION	ITEM NO	DESCRIPTION
101	CONVEYOR TABLE	142	LIMIT SWITCH
102	CONVEYOR BELT	143	ROUND PHILLIPS SCREW 3/16" X 1 3/4"
103	REDUCER FIX PLATE	144	SCREW 1/2" X 3" LONG
104	CUSHION		
105	PLAIN WASHER 3/8"	201	INFEED ROLLER SHAFT
106	SCREW 3/8" X 1"	202	INFEED ROLLER
107	OUTFEED ROLLER	203	BEARING 6206ZZ
108	BEARING UCF 205	204	"C" CIRCLIP S30
109	REDUCER	205	ELEVATION ALUMINUM LIMIT
110	PLUG	206	HEX SOCKET HEAD SCREW 1/4" X 1 1/4"
111	PLUG		
112	BRAING UCF 205		
113	SPRING WASHER 3/8"		
114	SCREW 3/8" X 1 1/4"		
115	BEARING CAP		
116	DRIVEN PULLEY		
117	SCREW 3/8" X 1 1/2"		
118	DRIVING PULLEY		
119	KEY 7MM X 55MM		
120	SCREW M8 X 25MM		
121	SPRING WASHER 8MM		
123	MOTOR		
124	SPRING WASHER 10MM		
126	TIMING BELT		
127	SCREW M10 X 25MM		
128	VARIABLE SPEED UNIT BASE PLATE		
129	VARIABLE SPEED UNIT COVER		
130	HEADLESS SCREW M8 X 20MM		
131	INFEED ROLLER BRACKET		
132	HEX SOCKET HEAD SCREW 3/8" X 3/4"		
133	INFEED ROLLER BRACKET		
135	CONVEYOR BELT POSITIONING WHEEL		
136	HEX SOCKET HEAD SCREW 5/16" X 2"		
137	SPRING WASHER 5/16"		
138	NUT 5/16"		
140	FRONT BRAKE COVER		
141	ROUND PHILLIPS SCREW 1/4" X 1/2"		

371K-4000



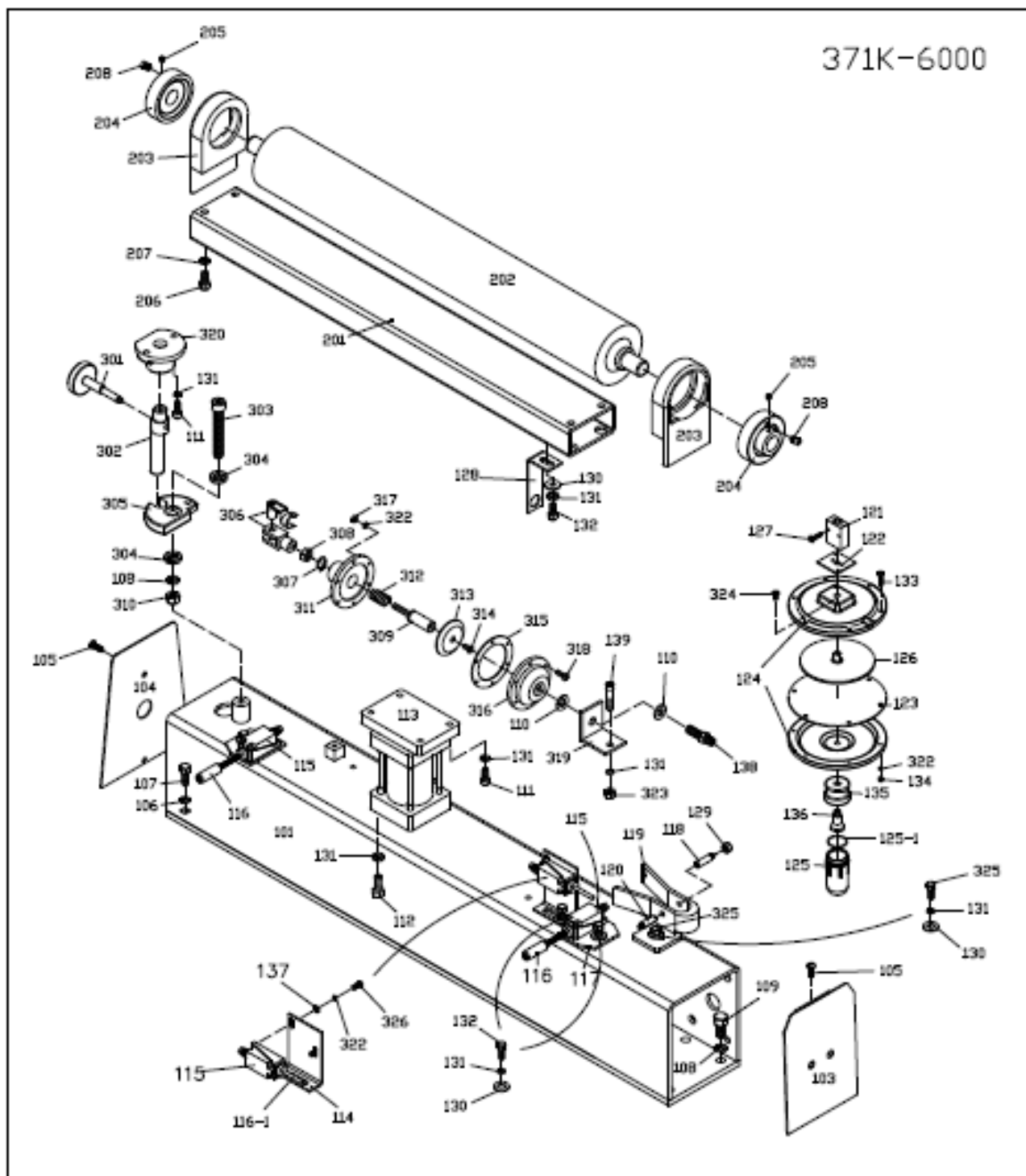
4000	
ITEM NO	DESCRIPTION
103	COMPRESSION SPRING
107	HEX NUT M10-1.5
108	HEX BOLT 5/16-18 X 1 1/4
109	LOCK WAHER 5/16"
201	PISTON ROLLER SHAFT
202	PISTON ROLLER
203	SHAFT BEARING COLLAR
204	BEARING 6001ZZ
205	SET SCREW 1/4 - 20 X 1/2
301	PISTON ROLLER ADJ.ROD
302	PISTON BRACKET
303	PIN 3 X 24 MM
401	PISTON BRACKET
402	PRESSURE SHOES
403	PISTON BRACKET
404	PRESSURE SHOES
405	PISTON BRACKET

371K-5000



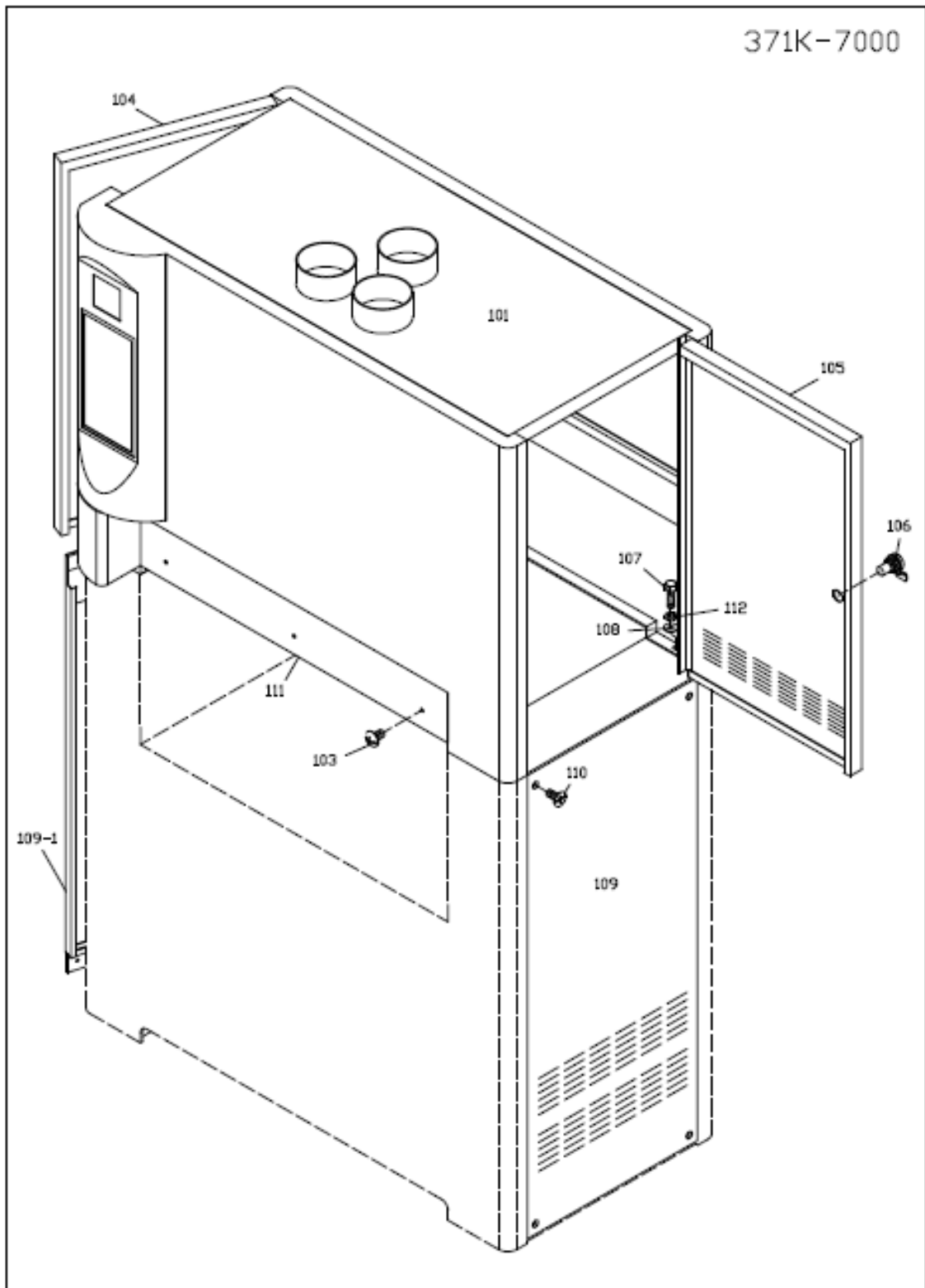
5000		5000	
ITEM NO	DESCRIPTION	ITEM NO	DESCRIPTION
101	BEARING HOSUING	309	FASTENING TUBE
102	RUBBER ROLLER	310	HEADLESS SCREW 1/4" X 3/8"
103	FASTENING TUBE	311	KEY 1/4" X 25MM
104	BEARING UCC206	312	SPRING
105	PULLEY	313	HOSUING OF FIXING SHAFT
106	HEX SOCKET HEAD SCREW 5/16" X 1 1/4"	314	FIXING SHAFT OF GRAPHITE BRACKET
107	KEY 5/16"	315	CAP 3/8" X 3/4"
108	SPRING WAASHER 5/16"	316	PLAIN 3/8"
109	BEARING 6205-2RS	317	WASHER
110	SPRING WASHER 1/2"	318	HANDLE
111	HEX SOCKET HEAD SCREW 1/2" X 1 1/2"	319	HEADLESS SCREW 5/16" X 1/2"
112	HEX SOCKET HEAD SCREW 1/4" X 1/2"	320	RING FOR ADJUSTMENT
113	BEARING CAP	321	SCREW 5/16" X 1"
114/115	FILTER	322	PLAIN WASHER 5/16"
116	PLUG	323	HANDLE FOR FASTENING
117	COVER OF PULLEY		
118	SCREW 1/4" X 1/2"		
119	SCREW CAP		
201	BEARING HOUSING		
202	STEEL ROLLER		
203	HEX SOCKET HEAD SCREW M6 X 6MM		
204	BEARING UCC 205		
205	HANDLE		
206	FLAT HEAD SCREW		
211	BEARING BRACKET PAD		
301	GRAPHITE BRACKET (MALE)		
302	GRAPHITE BRACKET (FEMALE)		
303	FELT		
304	GRAPHITE		
305	PHILLIP'S SCREW 3/16" X 1/2"		
306	GRAPHITE PRESSURE PLATE		
307	FIXING BASE OF GRAPHITE BRACKET		

371K-6000

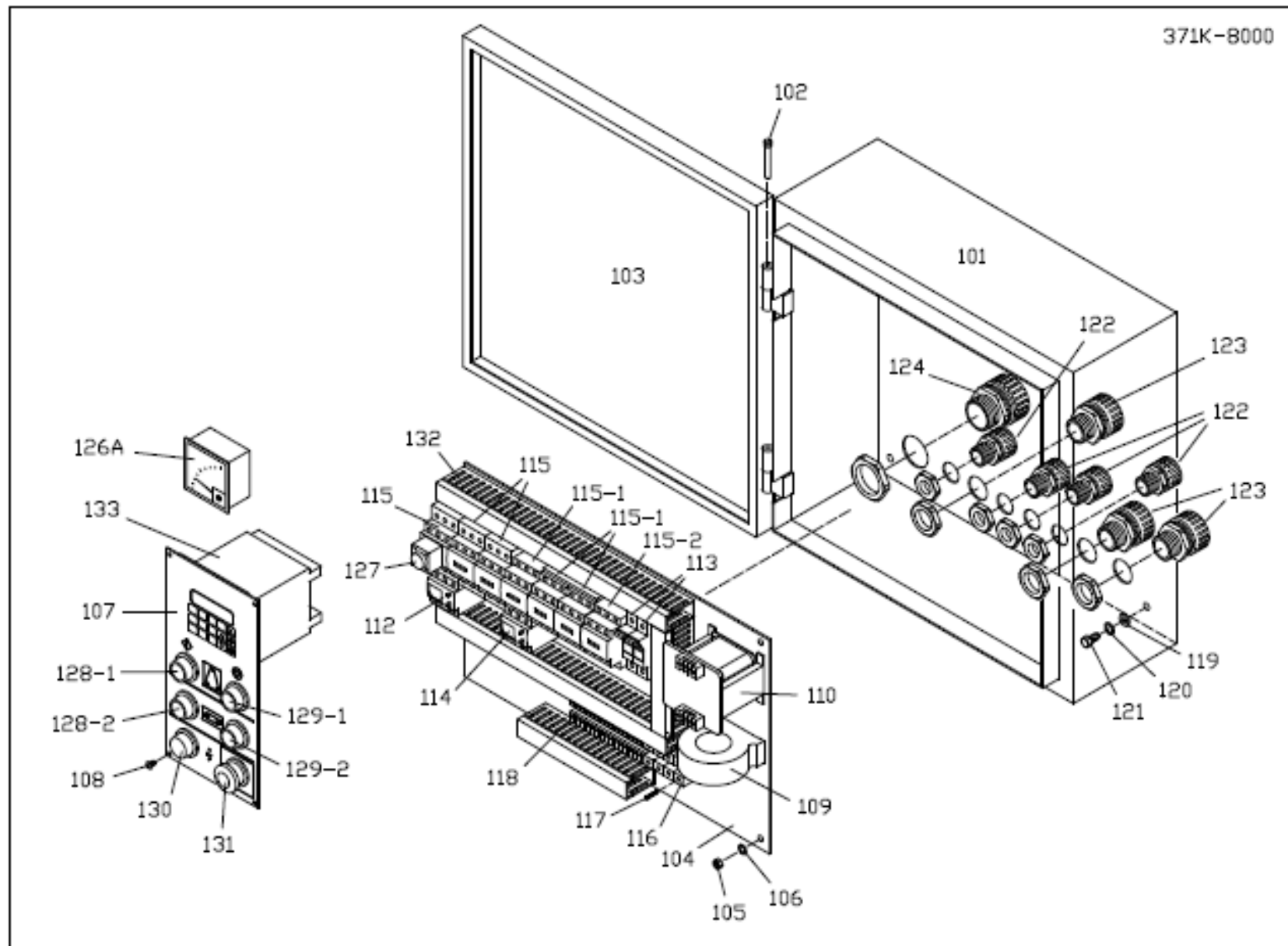


6000		6000	
ITEM NO	DESCRIPTION	ITEM NO	DESCRIPTION
101	SQUARE FRAME	201	UPPER ROLLER BRACKET
103	SQUARE FRAME SEAL (RIGHT)	202	UPPER ROLLER
104	SQUARE FRAME SEAL (LEFT)	203	UPPER ROLLER BRACKET
105	FLAT HEAD SCREW 1/4" X 1/2"	204	BEARING UCC205
106	SPRING WASHER 3/8"	205	HEADLESS SCREW M6 X 6MM
107	SCREW 3/8" X 1"	206	HEX SOCKET HEAD SCREW 3/8" X 3/4"
108	SPRING WASHER 1/2"	207	SPRING WASHER 3/8"
109	SCREW 1/2" X 1"	208	FILTER
111	HEX SOCKET HEAD SCREW 5/16" X 3/4"		
112	SCREW M8 X 20MM	301	TRIMMING SCREW
113	AIR CYLINDER	302	ECCENTRIC ROD
114	LIMIT SWITCH HOLDER (L TYPE)	303	HEX SOCKET HEAD SCREW 1/2" X 3 1/2"
115	LIMIT SWITCH	304	PLAIN WASHER 1/2"
116	LIMIT SWITCH TUBE	305	ECCENTRIC PIECE
117	LIMIT SWITCH HOLDER	306	UNIVERSAL JOINT FORK
118	AIR SENSOR NOZZLE (FEMALE)	307	"C" CIRCLIP S15
119	AIR CYLINDER BRACKET	308	NUT M10
120	AIR SENSOR NOZZLE (MALE)	309	SHAFT OF AIR CYLINDER
121	THROTTLE VALVE	310	NUT 1/2"
122	THROTTLE VALVE BASE	311	BOTTOM COVER
123	PLATE	312	SPRING
124	ALUMINUM DISC	313	ALUMINUM PLATE
125	OIL CAP	314	SCREW M6 X 12MM
126	ALUMINUM PLATE	315	PLATE
127	SCREW M4 X 20MM	316	TOP COVER
128	SANDING BELT POWER OFF PLATE	317	NUT 3/16"
129	NUT 3/8"	318	SCREW 3/16" X 3/4"
131	SPRING WASHER 5/16"	319	FIRING BASE OF AIR CYLINDER
132	SCREW 5/16" X 3/4"	320	FRAME OF ECCENTRIC SHAFT
133	SCREW 3/16" X 3/4"		
134	NUT 3/16"		
135	CONNECTOR OF OIL CAP		
136	SHAFT OF OIL CAP		
139	HEX SOCKET HEAD SCREW 5/16" X 1 1/2"		

371K-7000

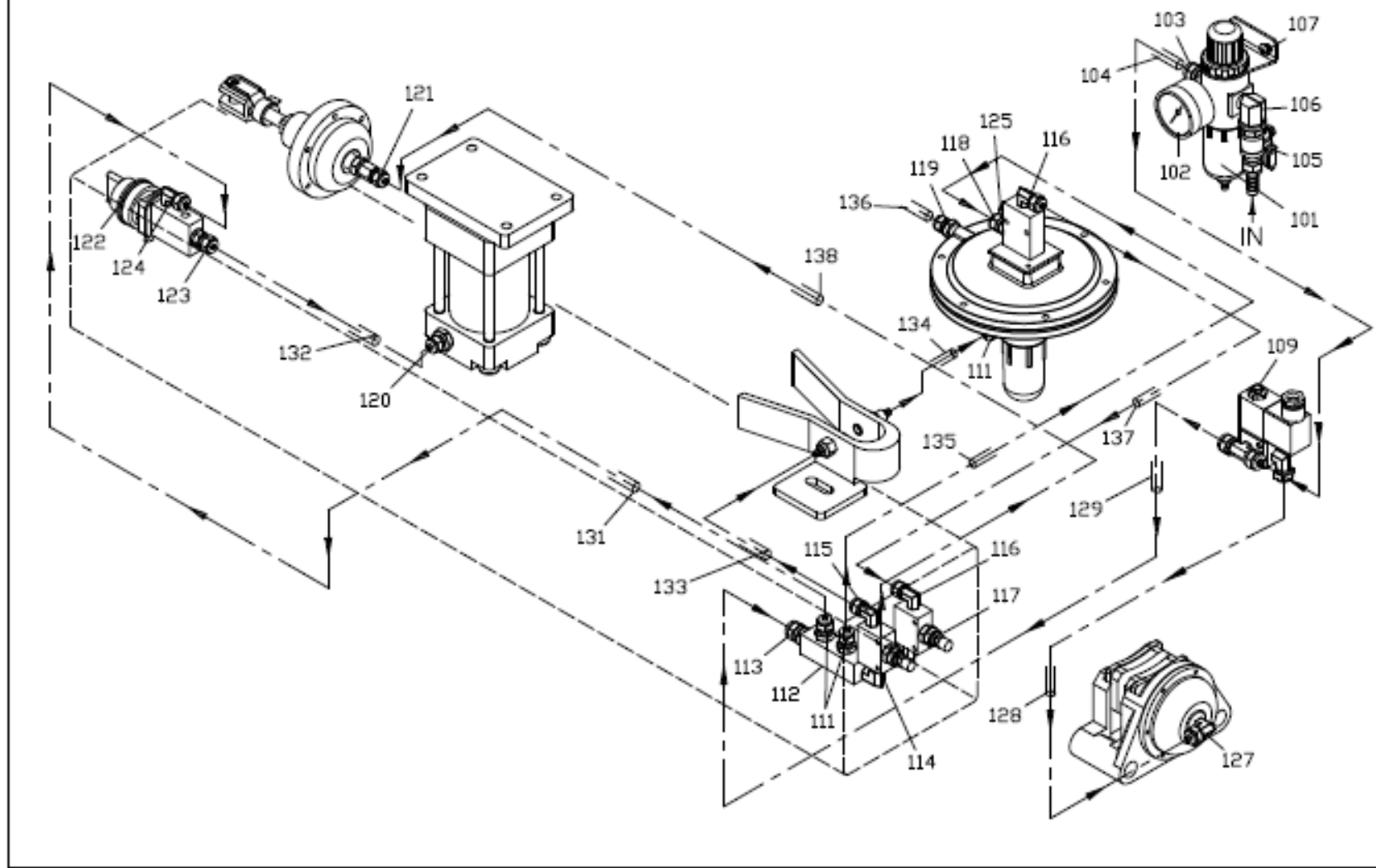


7000	
ITEM NO	DESCRIPTION
101	UPPER FRAME COVER
103	PHILLIP'S SCREW M6 X 10MM
104	LEFT DOOR, UPPER FRAME
105	RIGHT DOOR, UPPER FRAME
106	DOOR LOCK
107	SCREW 5/16" X 1"
108	PLAIN WASHER 5/16"
109	RIGHT DOOR, LOWER FRAME
109-1	LEFT DOOR, LOWER FRAME
110	SCREW 1/4" X 1/2"
111	FRONT PROTECTION PLATE



8000		8000	
ITEM NO	DESCRIPTION	ITEM NO	DESCRIPTION
101	ELECTRICAL CONTROL BOX	128-1	START SWITCH
102	HINGE	128-2	START SWITCH
103	ELECTRICAL CONTROL BOX OF DOOR	129-1	STOP SWITCH
104	BASE PLATE	129-2	STOP SWITCH
105	NUT 1/4"	130	POWER INDICATION LIGHT
106	SPRING WASHER 1/4"	131	EMERGENCY STOP SWITCH
107	CONTROL PANEL	132	WIRE COLUMN
108	PHILLIP'S SCREW M4 X 8MM	133	COMPUTER
109	PROPORTIONAL CURRENT DEVICE		
110	TRANSFORMER: 3PH ONLY		
112	OVERLOAD RELAY		
113	FUSE		
114	OVERLOAD RELAY		
115	MAGNETIC CONTACTOR		
115-1	MAGNETIC CONTACTOR		
115-2	MAGNETIC CONTACTOR		
116	POWER WIRE TERMINAL		
117	PHILLIP'S SCREW M4 X 30MM		
118	TERMINAL PLATE		
119	PLAIN WASHER 1/4"		
120	SPRING WASHER 1/4"		
121	SCREW 1/4" X 1/2"		
122	PU CONNECTOR 1/2"		
123	PU CONNECTOR 3/4"		
124	CABLE CONNECTOR 1"		
126	AMP METER		
127	TIMER		

371K-9000



9000		9000	
ITEM NO	DESCRIPTION	ITEM NO	DESCRIPTION
101	FILTER CUP	128	FLEXIBLE HOSE
102	PRESSURE REGULATOR	129	FLEXIBLE HOSE
103	BRONZE CONNECTOR	130	FLEXIBLE HOSE
104	FLEXIBLE HOSE	131	FLEXIBLE HOSE
105	AIR SWITCH	132	FLEXIBLE HOSE
106	ELBOW	133	FLEXIBLE HOSE
107	SCREW 3/16"	134	FLEXIBLE HOSE
108	ELBOW	135	FLEXIBLE HOSE
109	SOLENOID VALVE	136	FLEXIBLE HOSE
110	T-JOINT	137	FLEXIBLE HOSE
111	PLASTIC CONNECTOR	138	FLEXIBLE HOSE
112	MULTIPLE HOLE CONNECTOR		
113	PLASTIC CONNECTOR		
114	BRONZE ELBOW		
115	PLASTIC CONNECTOR		
116	PLASTIC CONNECTOR		
117	THROTTLE VALVE		
118	PLASTIC CONNECTOR		
119	BRONZE CONNECTOR		
120	PLASTIC CONNECTOR		
121	PLASTIC CONNECTOR		
122	AIR SWITCH		
123	PLASTIC CONNECTOR		
124	PLASTIC CONNECTOR		
125	BUFFER		
126	MULTIPLE HOLE CONNECTOR		
127	PLASTIC CONNECTOR		