

SB-25 DRILL PRESS- FLOOR MODEL



Part No.	Model	Description
977500-2	SB-25	220V 1-Phase Floor Model Manual Drill Press

PRODUCT FEATURES

- Depth is adjustable and can preset for repetitious drilling operation to predetermined depth.
- Conveniently placed CE certified controls. Plastic membrane covers push button On / Off switch to prevent contamination to components. E-Stop button, low voltage, thermo overload protected and belt cover interlock switch for safety. Adjustable Plexiglas chip / chuck guard standard.
- Quick bit changes.
- Precision ground table and base with Tee slots for clamping and fixturing.
- Large table that can be swiveled or rotated on the column for a variety of drilling operations. Height adjustable table with locking mechanism.
- Quick release belt tensioning for fast speed changes. Three-pulley system for high torque and multiple speed ranges. Pulleys are drilled for best balance.
- Three spoke handle with spring return for ergonomic operation.
- Compact size to minimize floor space.
- Large column diameter for added rigidity
- MT (Morse Taper) 3 accepts most standard size bits or adapters.
- Speeds and feeds chart for materials and bit size, for easy reference and optimum operation.

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PRODUCT SPECIFICATIONS

Machine Type	Floor Model Manual Drill Press
Maximum Work Diameter	18 inches
Maximum Drill Capacity	1 inch
Spindle Travel	5 inches
Spindle Taper	MT3 with 5/8" Chuck
Spindle Speeds	9 speeds via 3 pulley system
Speed Range	270 / 400 / 450 / 550 / 660 / 720 / 1270 / 1460 / 2000 RPM
Column Diameter	3-5/8 inches
Horsepower	2 h.p.
Table Type	Rotating swivel table with Tee slots
Spindle to Table	28-3/8 inches
Spindle to Base	50 inches
Electrics	CE Certified
AMP	20 amp service
Overall height	71 inches
Weight	397 pounds